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# Metal Organic Chemical Vapor Deposition, MOCVD

Epitaxy Process Information

# Epitaxy Process Capability



## Reaction Precursor :

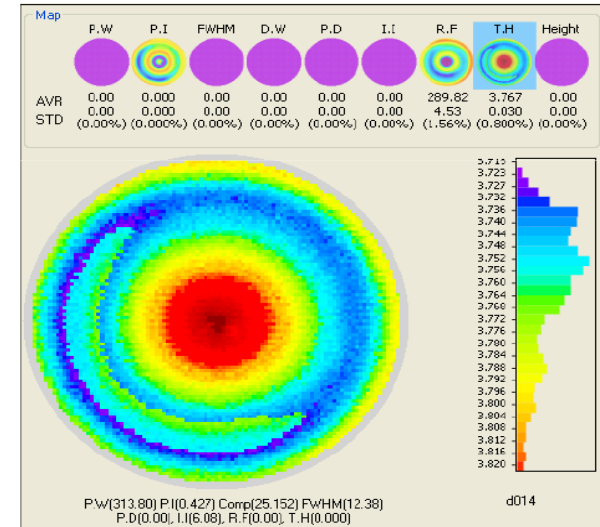
- TMGa 、 TMAI 、 CP2Mg

## Epitaxy Materials :

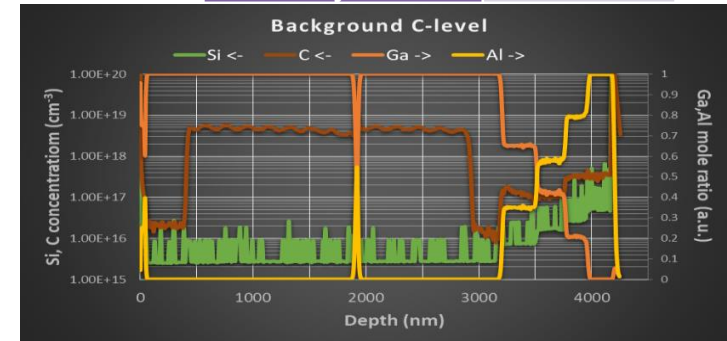
- RF/Power HEMT Structure - AlGa<sub>0.3</sub>N 、 GaN 、 AlN...,etc.

## Wafer Size/Spec :

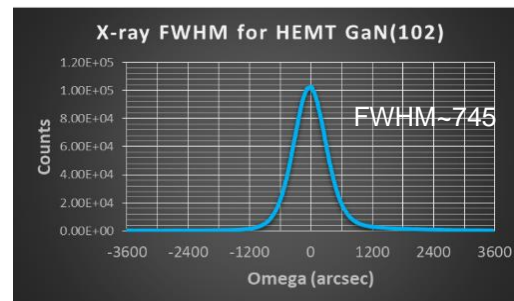
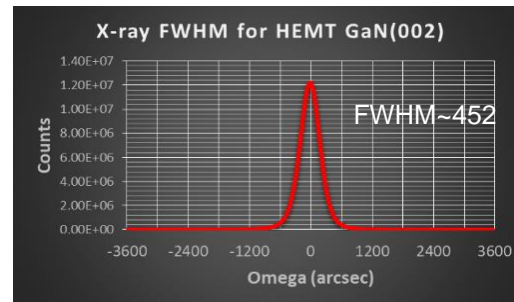
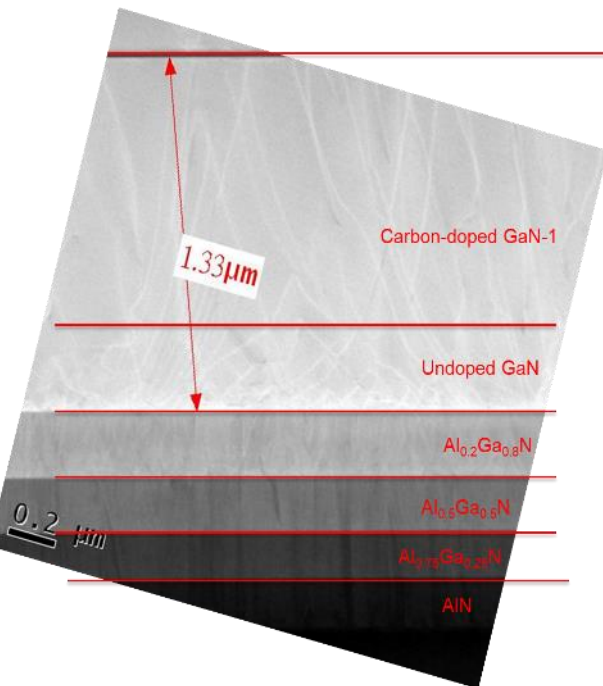
- 8/6 inch Si ; 4 inch SiC



Specification	Uniformity
Within wafer GaN thickness uniformity	0.800%



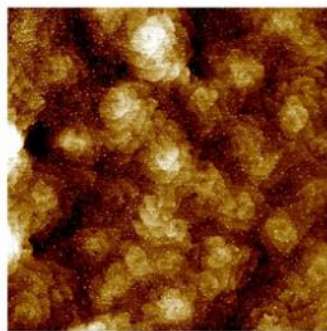
Specification	Data (cm <sup>-3</sup> )
Background C-level	< 1e17
C-doping level	> 5e18



# Wafer surface control

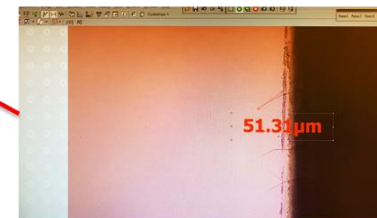
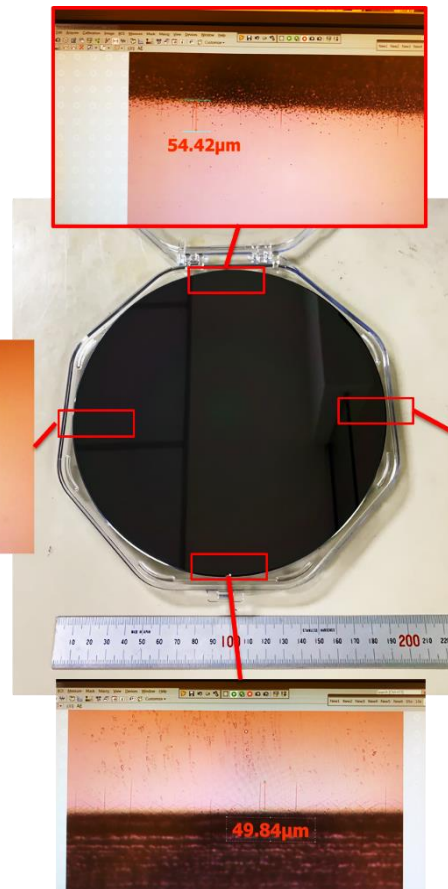
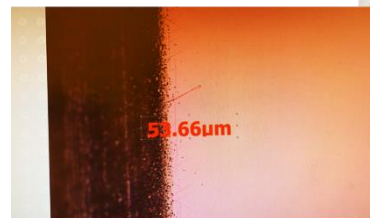
Specification		Sampling	Data
Edge exclusion for crack	$\leq 3 \text{ mm}$	Edge across the whole wafer excluding random slip lines and particle-induced cracks on the surface	$< 100 \mu\text{m}$
Surface roughness	$R_a \leq 1.0 \text{ nm}$	Single point in center location of single wafer	$0.2 \text{ nm}$

## AFM Roughness, $R_a$ : $0.2 \text{ nm}$



Height Sensor

1.0  $\mu\text{m}$



# In-situ Bow Monitor Control

Specification		Sampling	Data ( $\mu\text{m}$ )
Wafer warp at room temperature	$\leq 50 \mu\text{m}$	Single wafer, warp is abs (Max-Min) of curvature	$< 5$

